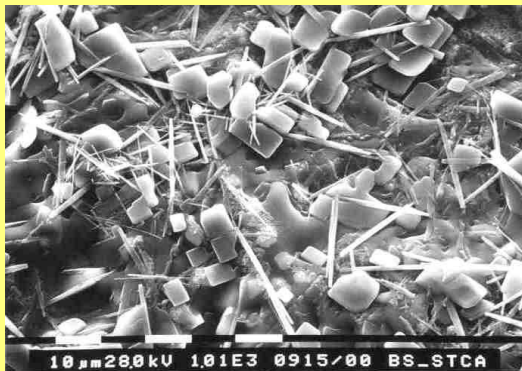


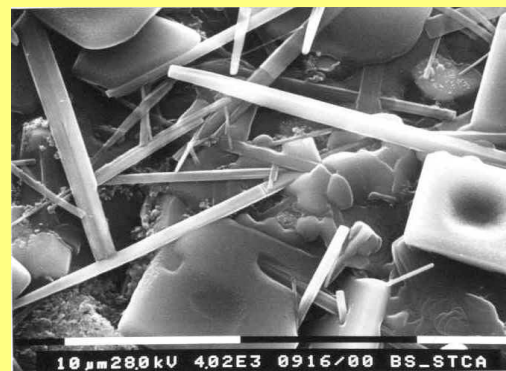
NOCOLOK[®] Flux

Post Braze Flux Residue - Morphology

- Post braze flux residue (at 5g/m²) - Electron microscope pictures

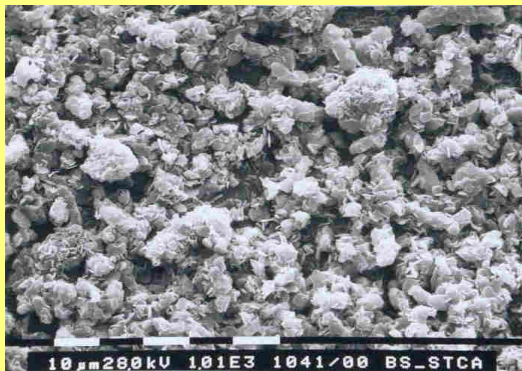


Magnification 1 : 1010

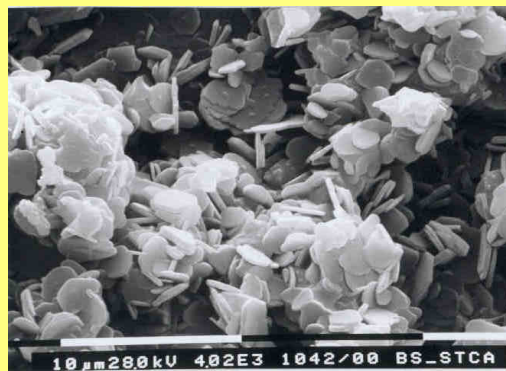


Magnification 1 : 4020

Brazed sample with
good joint formation



Magnification 1 : 1010



Magnification 1 : 4020

Poorly brazed sample
with no joint formation